

Date: Friday, 01/05/2009 1:17:28 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 47660	
Estimate Number : 13848	
P.O. Number :	Part Number : D39071
This Issue : 01/05/2009 S.O. No. :	Drawing Number : D3907 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 47556	Material :
Written By : <u>JP 09.05.01</u>	Due Date : 08/05/2009 Qty: 30 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 09-04-07 JLM Verified By:EC	

## Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description :

1.0 M304R0375 304 ROUND BAR 0.375



Comment: Qty.: 0.0368 f(s)/Unit Total : 1.1025 f(s)  
 304 SS ROUND BAR 3/8"  
 Batch: M111323

JP 09.05.03

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs  
 1-TURN AS PER FOLIO FA809 & DWG D3907 ,  
 FOLIO REV: A  
 DWG REV: A

2-DEBURR AS REQUIRED

JP 09.05.03

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs  
 INSPECT PARTS AS THEY COME OFF MACHINE

JP 09.05.03

4.0 QC8 SECOND CHECK



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs  
 SECOND CHECK

JP 09/05/04 (30)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs  
 PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: ST139 B

JP 09/05/04 (30)

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 47660

Part Number: D39071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs  
FINAL INSPECTION/W/O RELEASE

09/05/04

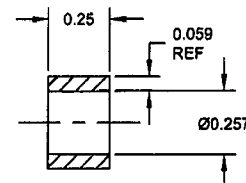
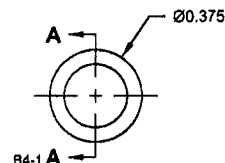
Job Completion



MF 09-05-04



w/o 47660



**D3907-1 BUSHING**

**SECTION A-A CS-1**

**NOTES:**

1) MATERIAL: AISI 304/316 STAINLESS STEEL ROD  
REF DART SPEC M304R

OR: AISI 304/316 STAINLESS STEEL BAR  
REF DART SPEC M304B

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

**RELEASED**  
*9/10/12*

A	NEW ISSUE	AJS	09.03.11
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3907	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BUSHING (BASKET REPAIR)	NTS
DATE	09.03.11	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD  THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED IN THE TITLE ONLY. NO PART OF THIS DOCUMENT IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.</small>	